

Volkswagen Golf GTI 16V Gr. A Kitcar

Anzugsdrehmomente - Tightening Torques



Schraube	Bolt	Nm	Bemerkungen	Remarks
Radlagergehäuse	Upright			
King pin	King pin	M16	250	
Bremssattel	Brake caliper	M 12	100	
Lenkarm Schotter Inbus	Steering arm gravel (Hex. socket)	M12	100	Loctite
Lenkarm Asphalt Inbus	Tarmac steering arm	M16	250	
Vorderachse	Front Axle			
Federbein, oben	Strut, upper bolts		30	!
Federbein unten	strut, lower bolts	M12	100	
Federbein unten warm	strut, lower bolts warm		100	
Hilfsrahmen	Subframe	M 10	130	Loctite medium
Lenkung auf Hilfsrahmen	Steering to subframe	M 10		Loctite medium
Querstrebe Hilfsrahmen	Transverse subframe	M 10	80	Loctite medium
Querlenker	Track control arm	M12	130	Loctite nur Kenia
Bremsscheiben Adapter	Brake disc adapter	UNF	25	
Gelenkwelle innen	Driveshaft, inside	M10	75	Loctite medium
Gelenkwelle innen, warm	Driveshaft, inside warm	M10	70	
Gelenkwelle außen	Driveshaft, outside	M16	160	
Gelenkwelle außen warm	Driveshaft, outside warm	M16	150	
Schraube Spurstange	Tie rod bolt	M10	80	?
Hinterachse	Rear Axle			
Hinterachsbock - Karosse	Rear axle support to body	M10	80	Loctite medium
Hinterachskörper - Bock	Axle beam to support	M12	120	
Achszapfen-Hinterachse	Axle journal to axle	M10	80	Loctite medium
HA-Strebe Schotter außen	Rear axle link, gravel outer	M 12	80	Loctite medium
HA-Strebe Schotter innen	Rear axle link gravel inner	M12	80	Loctite medium
Hinterachsstrebe Asphalt	Rear axle link, Tarmac	M10	60	
Hinterachse Buchse DTC	Rear axle bush DTC			einkleben Loctite medium
Bremssatteladapter	Brake caliper adapter		80	Loctite medium
Stoßdämpfer oben	Upper shockabsorber bolts		30	
Stoßdämpfer unten	Lower shockabsorber bolts	M10	70	
Schwungrad	Flywheel	1. 30 / 2. 60 / 3.+ 90°		Loctite medium
Druckplatte	Pressure plate	M8	30	Loctite medium
Zündkerzen	Spark plugs		20	
Räder	Wheels	M12	120	